

GENERALITIES

Solid unfilled hot melt EVA based adhesive for different kinds of coupling.

APPLICATIONS

Coating and thermal reactivation for counters and toecaps. It is suitable for precoating to obtain final products without superficial stickiness; this can allow to stack precoated pieces.

CHARACTERISTICS

FORM	granular	
COLOUR	transparent yellow	
SOFTENING POINT (Ring and Ball)	80 -90	°C
VISCOSITY Brookfield (180°C s27/2rpm)	30000 - 45000	mPa·s

FOR BEST RESULTS

Frequently check the temperature of the glue. Temperatures below the recommended value for application cause a decrease in open time with consequent defective gluing results; at higher temperatures the adhesive may decompose with the detriment of colour, viscosity and adhesiveness.

PACKAGING

Paper-bags of kg 25. Box of 300kg.

STORAGE

Shelf life: 12 months at 20°C in original closed packages.
To store the product at temperature higher than 30°C may cause problems of condensation.

The above data are the results of our experiences and they have to be considered as suggestions, due to the variety of the working conditions.

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- THIS TECHNICAL SHEET HAS NOT TO BE CONSIDERED AS A PRODUCT SPECIFICATION -